No. 147

JARAS REVISED KEYBUTTON DEVICE

OPERATING INSTRUCTIONS

1.) Position two lower parts of the tool on the bench as shown in the diagram.

2.) Move the key supporter (3) away from the center key pin (5) and place the key on the tool as on the piano keybed.

3.) Loosen the thumbscrew (9), rotate the ring (2) till the center key pin is in the middle of the key aperture and secure it in this position with the thumbscrew (9).

4.) Apply glue to the keybutton (6) and to the key. Position the keybutton on the key so that the center key pin (5) is in the middle of its rectangular aperture.

5.) Move the keybutton clamp base (4) under the key and position the clamp screw (7) above the keybutton surface.

6.) With the guide rail supporter (11) resting on the bench insert the guide rail gauge (8) into the rectangular aperture of the keybutton.

7.) Align the guide rail (10) till it is parallel with the front part of the key. After the keybutton on the key has been aligned tighten the keybutton clamp (7).

8.) Lift the guide rail gauge (8) with the guide rail (10) attached from the keybutton (6). Then hold the ring (2) and lift the key with the keybutton clamped from the tool.